

How Clean is “Clean Enough” when Reprocessing Surgical Instruments?



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Overview:

- Surgical Instruments:
 - data on soiling levels after patient-use
- Cleaning efficiency:
 - automated washers
- What can users do?

Surgical Instrument Sets: When You Open Pandora's Box.....

Hear no evil....



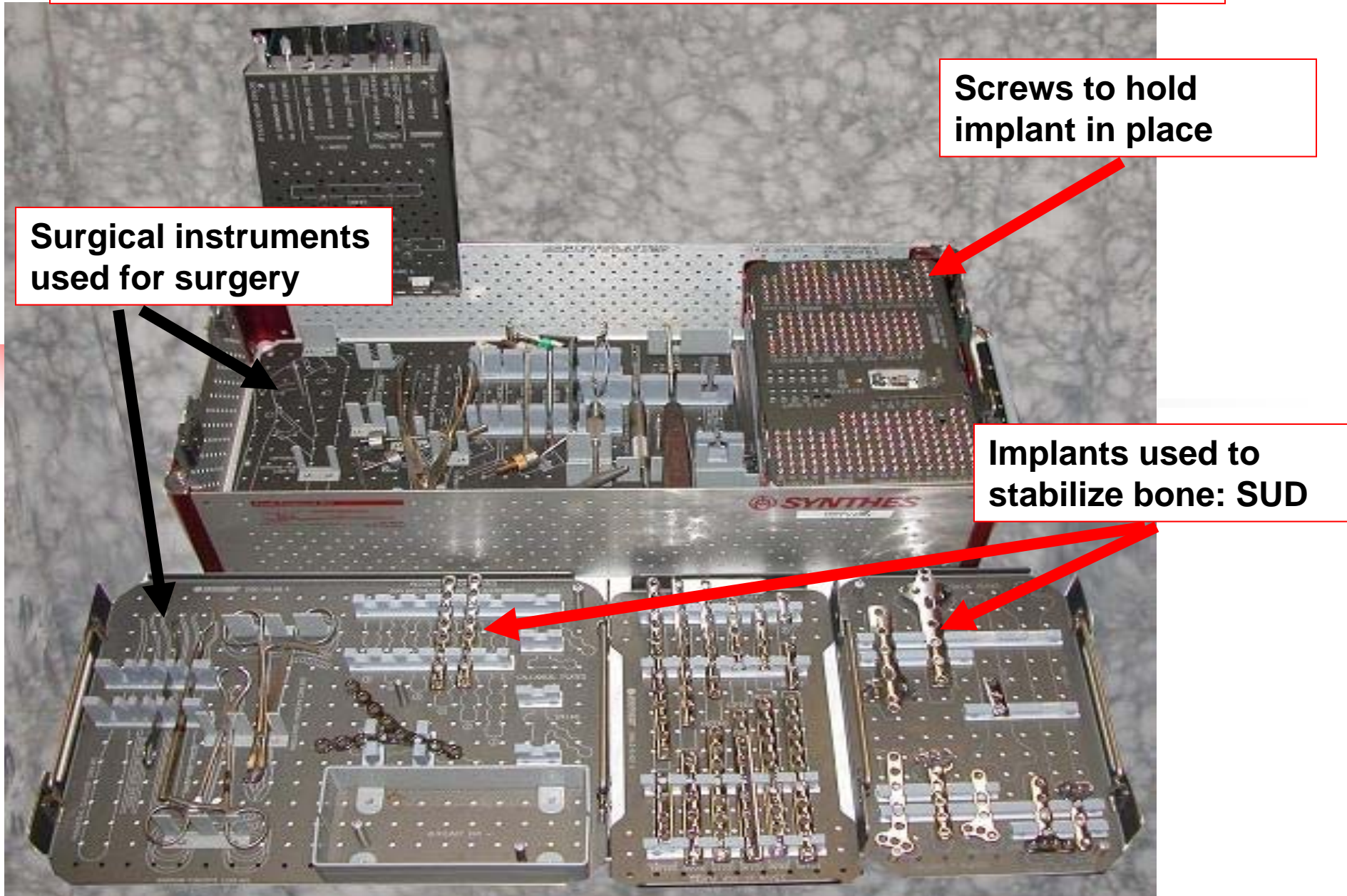
See no evil....



Speak no evil....



Example: Fragment Tray Surgical set (ORSY-690SMSET)





Reprocessing of Instrument Trays: Washer Disinfectors

Every time instrument set is exposed to:

CLEANING:

- Pre-treatment: enzymatic detergent
- Cleaning: chemical detergent
- Final Rinse: Tap water (or Deionized, RO)

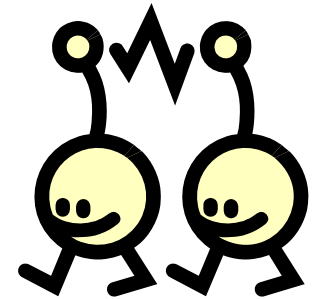
STERILIZATION:

- Steam

What Post-cleaning Residuals are Relevant?

■ Viable Microorganisms:

- previous patient
- water



■ Organic:

- previous patient
- water
- detergent
- biofilm (washer or instruments)



Published Data?

- Surgical instrument residuals?
 - pre-cleaning vs post-cleaning
- What level of residuals is acceptable after completion of cleaning?



Study to evaluate patient-used instrument residuals pre and post cleaning



Curved Iris



Skin Hook



Needle driver

Plastics Instrument Set used in the Emergency Dept

Reprocessed using automated instrument washer in the Central Processing Department

Tested the Five most commonly soiled instruments in the tray set



Curved Mosquito

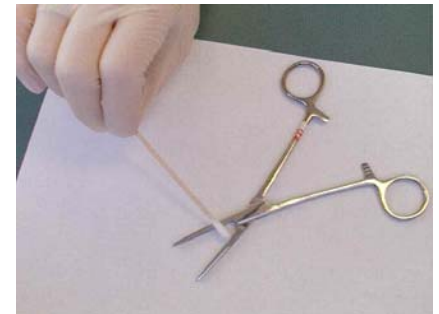


Adson toothed fine

Pictures from company website

Study Method:

- Five instruments/set sampled
- Total of 10 patient procedures evaluated
 - 5 patient-used before cleaning
 - 5 patient-used post-cleaning
- Surface area swabbed: 1cm²
- Each sample assayed quantitatively for: Protein, Hemoglobin, Carbohydrate, LPS (i.e. endotoxin)



Residuals on Patient-used instruments post-cleaning: Automated washer

Plastics Tray Instrument type: (visible soil after use)	Protein: ($\mu\text{g}/\text{cm}^2$) Average for 5 devices		Hemoglobin: ($\mu\text{g}/\text{cm}^2$) Average for 5 devices	
	<i>Before cleaning</i>	<i>After cleaning</i>	<i>Before cleaning</i>	<i>After cleaning</i>
1. Curved Mosquito forcep 1/5 visibly soiled: (1 device; 1+)	7.04	0.18	0.00	0.00
2. Fine Needle Driver 5/5 visibly soiled: (2 devices; 1+, 3 devices; 3+)	49.96	0.00	13.26	0.00
3. Curved Iris Scissors 2/5 visibly soiled: (2 devices; 3+)	373.78	0.14	110.96	0.00
4. Toothed Adson forcep (fine) 4/5 visibly soiled: (2 devices; 1+, 2 devices; 2+)	55.38	1.04	9.90	0.44
5. Skin Hook 1/5 visibly soiled: (1 device; 1+)	3.36	3.16	0.36	0.12
Average:	97.90	0.90	26.90	0.11

Residuals on Patient-used instruments post-cleaning: Automated washer

Plastics Tray Instrument type: (visible soil after use)	Carbohydrate: ($\mu\text{g}/\text{cm}^2$) Average for 5 devices (SD)*		Endotoxin: (EU/cm^2) Average for 5 devices (SD)	
	<i>Before cleaning</i>	<i>After cleaning</i>	<i>Before cleaning</i>	<i>After cleaning</i>
1. Curved Mosquito forcep 1/5 visibly soiled: (1 device; 1+)	120.52	301.16	13.68	18245.32
2. Fine Needle Driver 5/5 visibly soiled: (2 devices; 1+, 3 devices; 3+)	116.86	336.86	10.62	23667.74
3. Curved Iris Scissors 2/5 visibly soiled: (2 devices; 3+)	146.68	352.10	32.40	20.42
4. Toothed Adson forcep (fine) 4/5 visibly soiled: (2 devices; 1+, 2 devices; 2+)	169.40	138.76	23.44	13.14
5. Skin Hook 1/5 visibly soiled: (1 device; 1+)	141.14	193.46	10.58	25373.88
Average:	138.92	264.47	18.14	13464.10



Conclusions from Study:

- Not all WD cycles had this problem
(84% of instruments had higher Carb and 60% had higher Carb & LPS residuals post cleaning vs pre-cleaning Avg level)
- Likely reflected inadequate water quality
→ ? Final rinse water
- ? Biofilm in lines/water holding tank?



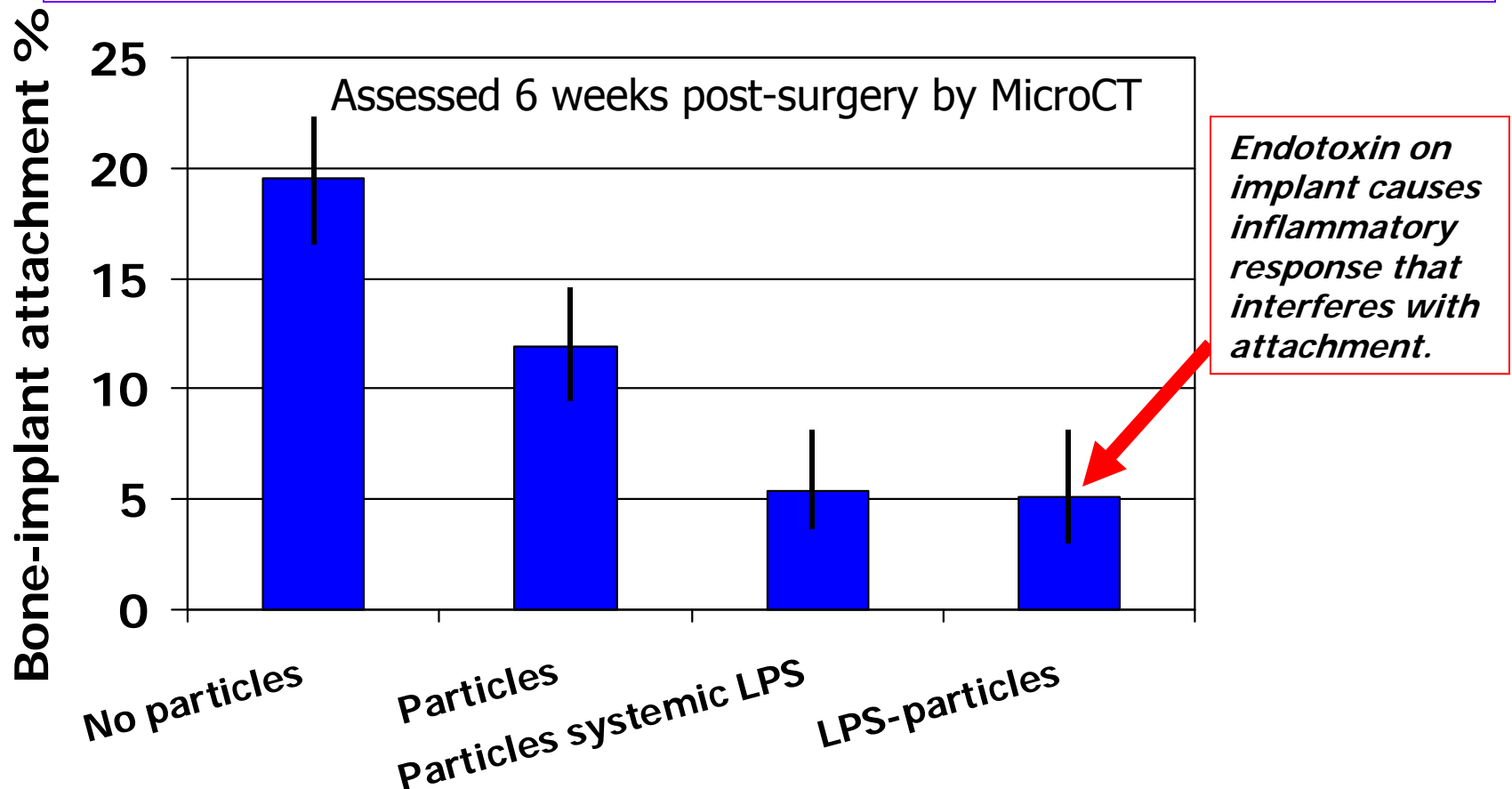
Take Home Message: Residuals Post-cleaning

- Post-cleaning residuals may remain on instrument if automated washer cleaning is ineffective
- Steam sterilization → “sterile crud”
- Endotoxin (LPS); not destroyed by steam sterilization → still causes inflammatory response
- Proteins etc are denatured but still remain antigenic

Impact of LPS-particles on implant attachment in bone

RAT MODEL;

LPS-coated particles + titanium pins implanted in femoral canal



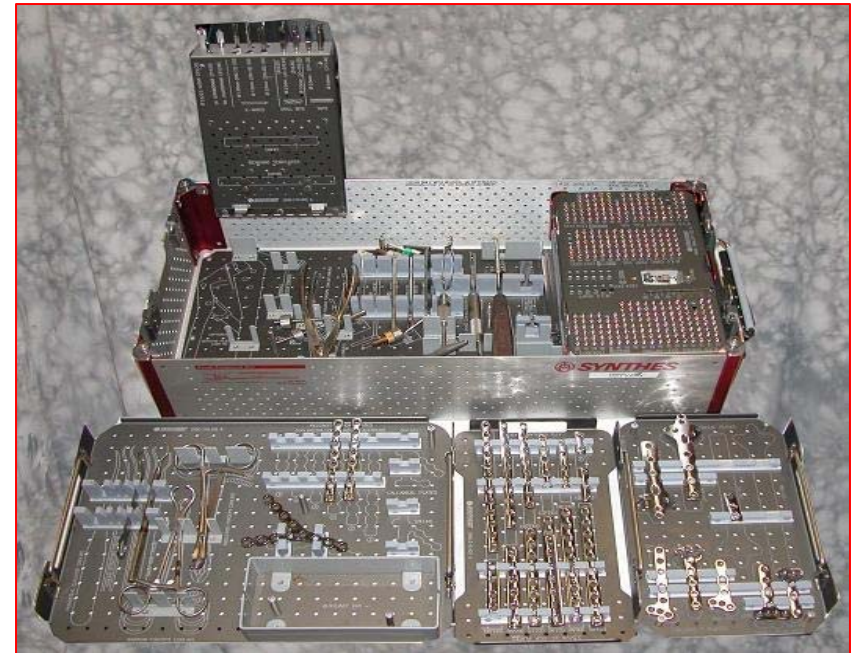


Summary of Published Literature:

- Rat Model: LPS and particulate wear debris → inflammatory response/loosening
- LPS does stimulate inflammatory response → TNF α , IL-1, IL-6, PGE₂
- High LPS residuals on surgical instruments after final rinse in automated washer-disinfector can occur

Pandora's Box!!

- Do residuals from reprocessing contribute to adverse patient reactions?



More Scientific Data needed:

Assess surgical instruments and implanted items that are repeatedly reprocessed → any LPS or organic residuals?



What can Users do??



- Monitoring to assure the WD is cleaning properly
- Ensure final rinse water of adequate quality



References

General Reprocessing

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Cleaning

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